



Certificate of conformity of the factory production control

1592 – CPR – 0314

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

EXECUTION OF STEEL STRUCTURES **Part 1: Requirements for conformity assessment of structural components**

according to the intended use and the features described in Annex

produced by

BYSTEEL, S.A.
Rua de Pitancinhos, Apartado 208 Palmeira
4711-911 Braga

and produced in the manufacturing plant(s)

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This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

NP EN 1090-1:2009 + A1:2013

under system 2+ are applied and that
the factory production control fulfils all prescribed requirements set out above

This certificate was first issued on **April 14, 2014** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Lisbon, March 8, 2021

Certification Manager

Bureau Veritas Certification Portugal, Lda.
Rua Laura Ayres n.º 3, Polo Tecnológico de Lisboa
1600-510 Lisboa
PORTUGAL



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Annex
Certificate of conformity of the factory
production control

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EXECUTION OF STEEL STRUCTURES

Part 1: Requirements for conformity assessment of structural components

Products	Components for welded steel structure for buildings
Steel Type	Groups and sub-groups 1.1 et 1.2 according to standard ISO/TR 15608
Standard	NP EN 1090-1 2009+A1 2013
Execution Class	EXC4
Declaration method according EN 1090-1 table A1	Method 2 ;3a ;3b
Structural design	Yes
Welding processes	111; 114; 121 ; 135 ; 136 ; 138 ;783
Welding Responsible Coordinator	Ricardo Portela
Durability	Hot dip galvanizing according to standard EN ISO1461 and/or anti-corrosion painting according to standard EN ISO 12944

Products	Components for welded steel structure for works of art.
Steel Type	Groups and sub-groups 1.1 et 1.2 according to standard ISO/TR 15608
Standard	NP EN 1090-1:2009 + A1:2013
Execution Class	EXC4
Declaration method according EN 1090-1 table A1	Method 2; 3a, 3b
Structural design	Yes
Welding processes	111; 114; 121; 135; 136; 138; 783
Welding Responsible Coordinator	Ricardo Portela
Durability	Hot dip galvanizing according to standard EN ISO1461 and/or anti-corrosion painting according to standard EN ISO 12944

Lisbon, March 8, 2021

Certification Manager

